

**Quick-change collet without safety slip clutch, M3 – 12, Tap shank Ø: 6mm****Order data**

Order number	335420 6
GTIN	4045197152473
Item class	32H

Description**Version:**

Rigid quick-change tapping collets **without** safety clutch.

Application:

For use with disengaging tapping head.

Note:

Inserts with slip clutch are supplied with the torque setting for machining steel (R_m 600 – 800 N/mm²). The setting can be modified as required by adjusting the nut.

Technical description

Tap shank Ø	6 mm
Shank square	4.9 mm
Tapping range	M3 – 12
External Ø D	30 mm
Shank Ø d	19 mm
Connection length L	21.5 mm

Overhang length H	7 mm
Type of product	Quick-change collet